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Natural Comfort for Everybody



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Comfort takes on new meaning with the power of technology

Our technologically advanced Mr. Slim Power Inverter systems improve comfort, operate with significantly less noise, ... and provide increased energy savings.

Mr.SLIM





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Product Line-up

		1-phase 2.5kW	1-phase 3.5kW	1-phase 5.0kW	1-phase 6.0kW	1-phase 7.1kW	1- & 3-phase 10.0kW
4-Way	PLA Series Wide Power Cassette					PLA-M71EA-A	PLA-M100EA-A
Cassette	SLZ Series	SLZ-KF25VA3	SLZ-KF35VA3	SLZ-KF50VA3	SLZ-KF60VA3		
Compact Bulkhead	SEZ Series	SEZ-KD25VAQ(L)	SEZ-KD35VAQ(L)	SEZ-KD50VAQ(L)	SEZ-KD60VAQ(L)	SEZ-KD71VAQ(L)*	
Ceiling-	PEAD Series					PEAD-M71JAAD	PEAD-M100JAAD
Concealed	PEA Series						PEA-M100GAA
Ceiling- Suspended	PCA-KA Series			PCA-M50KA	PCA-M60KA	PCA-M71KA	PCA-M100KA
Wall- mounted	PKA Series					PKA-M71KAL	PKA-M100KAL
Outdoor	R410A P Series S Series	SUZ-KA25VAD2	SUZ-KA35VAD2	SUZ-KA50VAD2	SUZ-KA60VAD2	SUZ-KA71VAD2	
Unit	R32 P Series					PUZ-ZM71VHA-A	PUZ-ZM100V(Y)KA

*SEZ/SLZ indoor units should be connected to an SUZ outdoor unit. *PKA-M71KAL only available with PUZ-ZM7VHA.

1- & 3-phase 12.5kW	1- & 3-phase 14.0kW	1- & 3-phase 17.0kW	3-phase 20.0kW	3-phase 25.0kW	Remote Controller	See Page
PLA-M125EA-A	PLA-M140EA-A				optional optional	20
					optional optional	18
					standard for optional SEZ-VAL	19
PEAD-M125JAAD	PEAD-M140JAAD				standard optional optional	21
PEA-M125GAA	PEA-M140GAA	PEA-RP170WJA	PEA-RP200WJA	PEA-RP250WHA	optional optional	22
PCA-M125KA	PCA-M140KA				optional optional	23
					standard optional optional	24
		PUZ-RP170V(Y)KA	PUZ-RP200YKA	PUHZ-RP250YKM		
PUZ-ZM125V(Y)KA	PUZ-ZM140V(Y)KA					





Inverter Technologies

Mitsubishi Electric inverters ensure a high level of performance, including the optimum control of operation frequency. As a result, optimum power is applied in all heating/cooling ranges, and maximum comfort is achieved while consuming minimal energy. Fast, comfortable operation and low running cost - that's the Mitsubishi Electric promise.

How Do Inverters Work?

Inverters electronically control the electrical voltage, current and frequency of electrical devices such as the compressor motor in an air conditioner.

They receive information from sensors monitoring operating conditions and adjust the revolution speed of the compressor, which directly regulates air conditioner output. Optimum control of operation frequency results in eliminating the consumption of excessive electricity and providing the most comfortable room environment.

Economic Operation

Impressively low operating cost is a key advantage of inverter air conditioners. We've combined advanced inverter technologies with cutting-edge electronics and mechanical technologies to achieve a synergistic effect that enables improvements in heating/cooling performance efficiency. Better performance and lower energy consumption are the results.

True Comfort

Below is a simple comparison of air conditioner operation control with and without an inverter.

Inverter Operation Comparison



The compressors of air conditioners without an inverter start and stop repeatedly to maintain the preset room temperature. This repetitive on/ off operation uses excessive electricity and compromises room comfort. The compressors of air conditioners equipped with an inverter run continuously; the inverter quickly optimises the operating frequency according to changes in room temperature. This ensures energy-efficient operation and a more comfortable room.

KEY TECHNOLOGIES

Rotary Compressor

Our rotary compressors use our original "Poki-Poki Motor" and "Heat Caulking Fixing Method" to realise downsizing and higher efficiency, and are designed to match various usage scenes in residential to commercial applications. Additionally, the development of an innovative production method known as "Divisible Middle Plate" realises further size/weight reductions and increased capacity while also answering energy-efficiency needs.

Scroll Compressor

Our scroll compressors are equipped with an advanced frame compliance mechanism that allows self-adjustment of the position of the orbiting scroll according to pressure load and the accuracy of the fixed scroll position. This minimises gas leakage in the scroll compression chamber, maintains cooling capacity and reduces power loss.

MORE ADVANTAGES WITH MITSUBISHI ELECTRIC

Joint Lap DC Motor

Mitsubishi Electric has developed a unique motor, called the "Poki-Poki Motor" in Japan, which is manufactured using a joint lapping technique. This innovative motor operates based on a high-density, high-magnetic force, leading to extremely high efficiency and reliability.



Magnetic Flux Vector Sine Wave Drive

This drive device is actually a microprocessor that converts the compressor motor's electrical current waveform from a conventional waveform to a sine wave (180° conductance) to achieve higher efficiency by raising the motor winding utilisation ratio and reducing energy loss.

Reluctance DC Rotary Compressor

Powerful neodymium magnets are used in the rotor of the reluctance DC motor. More efficient operation is realised by strong magnetic and reluctance torques produced by the magnets.



Highly Efficient DC Scroll Compressor

Higher efficiency has been achieved by adding a frame compliance mechanism to the DC scroll compressor. The mechanism allows movement in the axial direction of the frame supporting the cradle scroll, thereby greatly reducing leakage and friction loss, and ensuring extremely high efficiency at all speeds.





Heat Caulking Fixing Method

To fix internal parts in place, a "Heat Caulking Fixing Method" is used, replacing the former arc spot welding method. Distortion of internal parts is reduced, realising higher efficiency.



DC Fan Motor

A highly efficient DC motor drives the fan of the outdoor unit. Efficiency is much higher than an equivalent AC motor.

Vector-Wave Eco Inverter

This inverter monitors the varying compressor motor frequency and creates the most efficient waveform for the motor speed. As a result, operating efficiency in all speed ranges is improved, less power is used, and annual electricity cost is reduced.

Smooth Wave Pattern

Inverter size has been reduced using insert moulding, where the circuit pattern is moulded into the synthetic resin. To ensure quiet operation, soft PWM control is used to prevent the metallic whine associated with conventional inverters.



PAM (Pulse Amplitude Modulation)

PAM is a technology that controls the current waveform so that it resembles the supply voltage wave, thereby reducing loss and realising more efficient use of electricity. Using PAM control, 98% of the input power supply is used effectively.



voltage wave. High harmonics are reduced and 98% of the electricity is utilized

Merits of PAM Control



Power Receiver and Twin LEV Control

Mitsubishi Electric has developed a power receiver and twin linear expansion valves (LEVs) circuit that optimises compressor performance. This technology ensures optimum control in response to operating waveform and outdoor temperature. Operating efficiency has been enhanced by tailoring the system to the characteristics of R410A refrigerant.



Grooved Piping

High-performance grooved piping is used in heat exchangers to increase the heat exchange area.



Cleaning-Free* Pipe Reuse Technology

R32 | R410A REFRIGERANT

Ability to Use Existing Piping Reduces Pipe Waste and Replacement Time

No need to clean* at the time of system renewal.

Chloride residue builds up in existing pipes and becomes a source of trouble. In addition, the iron particles and slime produced as a result of compressor failure lead to problems. To counter this, various original Mitsubishi Electric technologies have been combined to enable the introduction of "cleaning-free pipe reuse".

This feature is available in the PUZ-ZM71-200.

Why Can't Existing Piping Be Used?



Mitsubishi Electric's Original Replacement Technologies

Countermeasure for Problem 1

Technology 1:

Original High-Quality Filtration

Our original high-quality filtration device called the "Wide Strainer" is equipped inside the refrigerant inlet and outlet pipe. The "Wide Strainer" traps iron particles and provides cleaning-free pipe reuse. In addition, improvements to the metal used in the bearings of our new scroll compressors provide more robust units.

Countermeasure for Problem 2

Technology 2:

Friction Reduction (moving parts in compressor)

Friction inside the compressor is reduced by using an original Mitsubishi Electric technology called the "Heat Caulking Fixing Method" or coating the edge of the blade in the scroll compressor, thereby suppressing the increase in temperature that causes refrigerant oil deterioration.



A Cautions when using existing piping

- When removing an old air conditioning unit, please make sure to perform the pump-down process and recover the refrigerant and refrigerant oil.
- Check to ensure that the piping diameter meets Mitsubishi Electric specifications and piping thickness meets Australian standards.
- Check to ensure that the flare is compatible with R410A/R32.

*Cleaning-Free Pipe Reuse Technology specifically applies to piping which is contaminated with chlorine residue, iron particles and slime.

These contaminants are typically found in piping in which the previous system utilised R22 refrigerant. Cleaning-Free Pipe Reuse Technology cannot be used to clean pipes which contain foreign matter other than what can be generated from an operating air conditioner.

Advanced Technology for High Efficiency

Econo Cool Energy-Saving Feature

"Econo Cool" is an intelligent temperature control feature that adjusts the amount of air directed towards the body based on the air-outlet temperature. The setting temperature can be raised by as much as 2°C without any loss in comfort, thereby realising a 20% gain in energy efficiency. *(Function only available during manual cooling operation.)*

	Conventional	Econo Cool
Ambient Temperature	35°C	35°C
Set Temperature	25°C	27°C
Perceived Temperature	30°C	29.3°C

Econo Cool Mode

A comfortable room environment is maintained even when setting the temperature 2°C higher than the conventional cooling mode.





4 16 18 20 22 24 26 28

AIR QUALITY

Fresh-air Intake

Indoor air quality is enhanced by the direct intake of fresh exterior air.

High-efficiency Filter

This high-performance filter has a much finer mesh compared to standard filters and is capable of capturing minute particulates floating in the air that were not previously caught.

AIR DISTRIBUTION

Auto Fan Speed Mode

The airflow speed mode adjusts the fan speed of the indoor unit automatically according to the present room conditions.

Horizontal Vane

The air outlet vane swings up and down so that the airflow is spread evenly throughout the room.

Vertical Vane

The air outlet fin swings from side to side so that the airflow reaches every part of the room.

Demand Function (Onsite Adjustment)

The demand function can be activated when the unit is equipped with a commercially available timer or an On/Off switch is added to the CNDM connector (option) on the control board of the outdoor unit. Energy consumption can be reduced up to 100% of the normal consumption according to the signal input from outside.

[Example: Power Inverter Series]

Limit energy consumption by changing the settings of SW7-1, SW2 and SW3 on the control board of the outdoor unit. The following settings are possible.

SW7-1	SW2	SW3	Energy Consumption
	OFF	OFF	100%
	ON	OFF	75%
ON	ON	ON	50%
	OFF	ON	0% (Stop)

*PUZ outdoor only

Demand Response Capable

Based on the connection of a demand response enabling device (DRED), Demand Response Mode is activated in response to signals sent from the electric power company at times when it is necessary to reduce peak demand.

Long-life Filter

A special process for the entrapment surface improves the filtering effect, making the maintenance cycle longer than that of units equipped with conventional filters.

Filter Check Signal

Air conditioner operating time is monitored, and the user is notified when filter maintenance is necessary.

High Ceiling Mode

In the case of rooms with high ceilings, the outlet-air volume can be increased to ensure that air is circulated all the way to the floor.

Low Ceiling Mode

If the room has a low ceiling, the airflow volume can be reduced for less draft.

Control Your Comfort Anywhere, Anytime



Controls

Wi-Fi CONTROL*1

Wi-Fi Control unlocks the door to smarter heating or cooling, for total home comfort wherever you are.

This innovative technology connects your Mitsubishi Electric air conditioner to your smartphone, tablet or online account, giving you the freedom to fully control each unit on-the-go via an internet connection from anywhere in the world.

- *1 Optional upgrade adapter required per unit. Requires an Internet connection and the App downloaded from the App Store or GooglePlay Store on your smartphone or tablet with the latest Operating System available.
- *2 To use Amazon Alexa to control your air conditioner, you will need an Amazon Echo device.
- *3 To use Google Assistant to control your air conditioner, you will need a Google Home smart speaker.

Wi-Fi FEATURES

- » View & control from anywhere in the world
- » Enhance energy savings
- » Set up 7 day weekly schedule
- » Wireless connection using WPS



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Superior Customisation

This innovative technology places multiple functions of your air conditioner at your fingertips. Turning the unit On/Off, adjusting set temperature, changing mode, fan speed and airflow direction are all possible.

Develop Operating Rules

Tailor your system to always meet your needs. Unlock the full potential of your air conditioner, program your system to automatically turn On/Off at specific times, change settings, and develop temperature rules to ensure superior comfort day after day.

NEW Wi-Fi Voice Control with Amazon Alexa and Google Assistant

Mitsubishi Electric air conditioning systems connected with Wi-Fi Control^{*1} are now also Amazon Alexa^{*2} and Google Assistant^{*3} enabled! This means you can enjoy hands-free control.

MA Wall Controller

PAR-40MAA

User-friendly remote contoller with excellent operability and visibility.

Alternate Background Display

The screen background colour can set to black to suit the atmosphere of the living environment.



Full Dot Liquid-crystal Display Adopted

Easier to read thanks to the use of a full dot liquid-crystal display with backlight, and easier to use owing to adopting a menu format that has reduced the number of operating buttons.

Display Example (Operation Mode)



PAR-40MAA

Energy Efficiency Schedule Precise control of power consumption

PUZ-M71-200

The amount of power consumed in each time period is managed so that the demand value is not exceeded. The demand control function can be set to start and finish in 5-minute units. Additionally, the level can be adjusted to 0, 50, 60, 70, 80 or 90% of maximum capacity, and up to 4 patterns can be set per day. Air conditioning operation is automatically controlled to ensure that electricity in excess of the contracted volume is not consumed.

Setting pattern example

Start time		Finish time	Adjusted capacity level
8:15	•	12:00	80%
12:00	•	13:00	50%
13:00	•	17:00	90%
17:00	•	21:00	50%

Operation Lock

Fixed temperature setting promotes energy efficiency

In addition to operation start/stop, the operation mode, temperature setting and airflow direction can be locked. Unwanted adjustment of temperature settings is prevented, and an appropriate temperature is constantly maintained, leading to energy efficiency. This feature is also useful in preventing erroneous operation or tampering.

Recommended for:

Offices, Schools, Public Halls, Hospitals, Computer Server Facilities

Night Setback

Keep desired room temperatures automatically

This function monitors the room temperature and automatically activates the heating mode when the temperature drops below the preset minimal temperature setting. It has the same function for cooling, automatically activating the cooling mode when the temperature rises above the preset maximum temperature setting.

Temperature Range Restriction Prevents Overcooling/Overheating

Using a temperature that is 1°C lower/higher for cooling/heating results in a 10% reduction in power consumption.* Temperature Range Restriction limits the maximum and minimum temperature settings, contributing to the prevention of overcooling/overheating.

*Based on Mitsubishi Electric laboratory tests in controlled conditions

Cooling/Dry	(Setting e	example of minimum	n temp. in 25°C)
19°C			30°C
Po	ssible tem	perature range sett	ing
		25°C	30°C
Lower temperature lim	it	•	
Lower temperatures be selected	cannot	To prevent exc	cessive cooling

Recommended for: Offices and Restaurants

Auto-Return

Prevents wasteful operation by automatically returning to the preset temperature after specified operating time

After adjusting the temperature for initial cooling on a hot summer day or heating in winter, it is easy to forget to return the temperature setting to its original value. The Auto-Return function automatically resets the temperature back to the original setting after a specified period of time, thereby preventing overcooling/overheating. The Auto-Return activation time can be set in 10-minute units, in a range between 30 and 120 minutes.

*Auto-Return cannot be used when Temperature Range Restrictions is in use.

Auto-Off Timer

Turns cooling/heating off automatically after preset time elapses

When using Auto-Off Timer, even if one forgets to turn off the unit, operation stops automatically after the preset time elapses, thereby preventing wasteful operation. Auto-Off Timer can be set in 10-minute units, in a range between 30 minutes and 4 hours, eliminating all anxiety about forgetting to turn off the unit.

Recommended for: Meeting Rooms and Changing Rooms

Weekly Timer

Set up to 8 patterns per day including temperature control

Weekly schedule timer can save two different settings which can be easily switched according to different seasons. In addition, it offers eight different pattern setting per day. (On, Off and temperature setting).

*Weekly Timer cannot be used when on/off Timer is in use.

Setting Example (Restaurant in summer time)



*Joint research conducted by Mitsubishi Electric.

Rotation, Back-up and 2nd Stage Cut-in Functions* (PAR-40MAA) PUZ-M71–200

(1) Rotation and Back-up Functions

Function Outline

- Main and Sub units take turns operating according to a rotation interval setting.
- If one unit malfunctions, the other unit automatically begins operation (Back-up Function).

System Image



(2) 2nd Stage Cut-in Function

Function Outline

- Number of units operating is based on room temperature and predetermined settings.
- When room temperature rises above the desired setting, the standby unit starts (2-unit operation).
- When the room temperature falls 4°C below the predetermined setting, the standby unit stops (1-unit operation).

System Constraint

- This function is only available for rotation operation and when the back-up function is in cooling mode.
- *Applicable to PKA, PCA, PLA and PEAD indoor units only.

Easy Maintenance Function

PUZ-ZM71-200

 Monitor operation data of the indoor and outdoor units via the remote controller. Remote controller also lets you set the operating frequency, allowing easier inspection.

Compressor	Outdoor Unit	Indoor Unit
1. Accumulated operating time (×10hr)	4. Heat exchanger temperature (°C)	7. Intake-air temperature (°C)
2. Number of on/off times (×100 times)	5. Discharge temperature (°C)	8. Heat exchanger temperature (°C)
3. Operating current (A)	6. Outdoor-air temperature (°C)	9. Filter operating time* (hr)

*The filter operating time is the time elapsed since the filter button was reset.

Operation Pattern

(Back-up Function Only)



(Rotation Function) & (Back-up Function)

	Start op	peration Main)	Sub Sub	Error o ► Main Main I	occurs on main unit. Sub
Main unit I/U-1		Run	Stop	Run	Abnormal condition
Sub unit I/U-2		Stop	Run	Stop	Run
		1–28 days	1–28 days		

(When the request code "313", each unit operates alternatively in daily cycle)

Operation Pattern (When Cooling)

2nd Stage Cut-in Function



Zone Controller

PAC-ZC40/80L-E, PAC-ZC40/80H-E

Operation of up to 8 dampers. Occupancy and brightness sensors provide greater comfort while improving energy-saving performance.

Control Operation of up to 8 Dampers

By controlling the operation of up to eight dampers, excessive power consumption to condition unoccupied areas and areas where air conditioning is not needed can be prevented. Detailed control makes it possible to set operation to suit the user's needs.



LED Indicator

The LED indicator in the lower part of the controller clearly shows the operation mode. Easily confirm if the air conditioning is On or Off from a distance.

*Set to all green display before shipping



Brightness sensor: If room light is on, energy-saving control is deactivated.

Occupancy Sensor: Judges whether or not someone is in the room by detecting human motion. If the room is unoccupied, air conditioning is switched to energy-saving mode.

Touch panel with backlight: A 4.3-inch touch-panel liquid-crystal screen with a backlight has been incorporated.

Temperature sensor: Monitors the temperature near the remote controller.

LED indicator: Indicates the operation mode or room temperature using colours. *Setting is required.

Wi-Fi Compatibility

Can be operated from tablet, smartphone, etc.

Zone Controller

PAC-ZC 40H-E	240 Volt AC	4 zones (max.)
PAC-ZC 80H-E	240 Volt AC	8 zones (max.)
PAC-ZC 40L-E	24 Volt AC	4 zones (max.)
PAC-ZC 80L-E	24 Volt AC	8 zones (max.)

Optional Parts

Wi-Fi Control Interface	MAC-568IF-E
Remote Sensor	PAC-SE4ITS-E
Zone Remote Controller	PAR-ZC01M-E

Schedule Setting

- Built-in weekly schedule function can control turning the air conditioner on and off, and the opening and closing of each damper. Up to eight patterns can be set for each week, enabling operation suitable for each time zone to be set.
- Night setback function is incorporated. If the room temperature is outside of the temperature range setting, heating or cooling operation starts automatically. This can prevent condensation or excessive temperature rise in the room.

Easy to See and Use

- A large, full-dot liquid-crystal screen is incorporated, simplifying touch panel operation.
- The backlight makes operation in dark rooms possible.

Main Screen

Zone Control Screen

0

WED 12:88

OFF

ons ON



Actual size 120x140x25mm (HxWxD)

Occupancy and Brightness Sensors

Occupancy sensors equipped with the controller can detect when you leave the room. By then automatically switching into energy-saving mode the Zone Controller turns the air conditioner off, leading to potential energy savings.

Brightness sensors detect when a room changes between light and dark and energy-saving mode can be enabled accordingly. Day and time settings combined with the brightness sensors can be used to automatically turn the air conditioner off when lights are switched off.

When "Zone Control" mode is selected among the energy-saving mode settings shown below.



Occupancy Sensor





Detection distance, right/left detection angle

Up/Down detection angle

Energy Saving Mode

Energy-Saving Mode settings can be selected (see table below)

Deactivate	Even if no one is detected, Energy Saving Mode is not set
Temperature setting slide	The slide to set desired temperature from presently set temperature
Reduce Airflow	Set airflow to "Low"
Operation/Stop	Stop operation
Zone control	Turn off target zone settings



SYSTEM CONTROLS (SUZ and Mr. Slim Power Inverter only)

Versatile system controls can be realised by using optional parts, relay circuits, control panels, etc.

		Μ	AJOR SYSTEM CONTROL	-	
		System E	Examples		
	Indoor Unit	S Series & P Series Indoor Unit	P Series Indoor Unit	Details	Major Optional Parts Required
٨	Outdoor Unit Controller	S Series & MXZ Series Outdoor	P Series Outdoor		
A	PAR-40MAA Control PAC-YT52CRA Control	PA PA	R-40MAA-J C-YT52CRA	Standard equipment (for indoor units compatible with wired remote controllers)	 PAR-40MAA-J (Wired remote controller) PAC-YT52CRA (Wired remote controller)
С	System Group Control	PAR-40MAA-J PAC-YT52CRA	PAR-40MAA-J PAC-YT52CRA	 One remote controller can control plural air conditioners with the same settings simultaneously. One remote controller can control up to 16 refrigerant systems (when connected to an MXZ unit, MAC-397IF-E is counted as one system). Up to two remote controllers can be connected. PAR-SL100A cannot be used when connected through the MAC-397IF-E, or when group control is used. 	S Series Outdoor Unit • MAC-334IF-E/MAC-397IF-E (Interface) • PAR-40MAA (Wired remote controller) • PAC-YT52CRA (Wired remote controller) P Series Outdoor Unit • PAR-40MAA-J (Wired remote controller)
	M-NET Connections	Outdoor unit Indoor unit PAR-40MAA-J PAC-YT52CRA PAC-Y	MELANS system controller AE-200E	Group of air conditioners can be controlled by MELANS system controller (M-NET).	S Series Outdoor Unit MAC-334IF-E MELANS System controller PAC-SC51KUA (power supply unit) P Series Outdoor Unit PAC-SJ95MA-E (M-NET converter) MELANS System controller PAC-SC51KUA (power supply unit)

SYSTEM CONTROLS (SUZ and Mr. Slim Power Inverter only)

Versatile system controls can be realised by using optional parts, relay circuits, control panels, etc.

		FOR P S	SERIES AND S SERIES	S INDOOR UNITS				
		System E	ixamples		Major Optional			
		Wired Remote Controller	Wireless Remote Controller	Details	Parts Required			
A	2 Remote Controller Control With two remote controllers, control can be performed locally and remotely from two locations.	PAR-40MAA-J PAC-YT52CRA * Set "Main" and "Sub" remote controllers.	PAR-SL97A-E PAR-40MAA-J PAC-YT52CRA *When using wired and wireless remole controllers	 Up to two remote controllers can be connected to one group. Both wired and wireless remote controllers can be used in combination. 	 Wired Remote Controller PAR-40MAA, PAC-YT52CRA (for PKA, PAC-SH29TC-E is required) Wireless Remote Controller PAR-SL97A-E (for SEZ and PLA-RP) Wireless Remote Controller Kit for PCA PAR-SL948-E 			
В	Operation Control by Level Signal Air conditioner can be started/stopped remotely. In addition, On/Off operation by the local remote controller can be prohibited/permitted.	Relay box (to be purchased locally)	Relay box (to be purchased locally) Adapter for remote Control panel (Example of 1 : 1 system x 2)	 Operation other than On/Off e.g. adjustment of temperature, fan speed, and airflow) can be performed even when remote controller operation is prohibited. Timer control is possible with an external timer. 	 Adapter for remote On/Off PAC-SE55RA-E Relay box (to be purchased locally) Remote control panel (to be purchased locally) 			
С	Operation Control by Pulse Signal	Relay box (to be purchased locally) Connector remote display Wired remote controller (Example of 1 : 1 system x 2)	Relay box (to be purchased locally) Connector remote control panel (Example of 1 : 1 system x 2)	 The pulse signal can be turned On/Off. Operation/emergency signal can be received at a remote location. 	 Connector cable for remote display PAC-SA88HA-E/PAC-725AD (10 pcs. x PAC-SA88HA-E) Relay box (to be purchased locally) Remote control panel (to be purchased locally) 			
D	Remote Display of Operating Status Operating status can be displayed at a remote location.	Remote operation adapter/ Connector cable for remote display + Relay box Remote display panel PAC- VT52CRA	Remote operation adapter/ Connector cable for remote display Relay box	 Operation/emergency signal can be received at a remote location (when channeled through the PAC-SF40RM No-voltage signal, when channeled through the PAC-SA88HA-E 12V DC signal). 	Remote display panel (to be purchased locally) Connector cable for remote display PAC-SA88HA-E/ PAC-725AD (10 pcs. x PAC-SA88HA-E) Remote operation adapter PAC-SF40RM *Unable to use with wireless remote controller.			
E	Timer Operation: Allows On/Off operation with timer *For control by an external timer, refer to B: Operation Control by Level Signal.	PAR-40MAA-J	-	 Weekly Timer: On/Off and up to 8 pattern temperatures can be set for each calendar day. (Initial setting) On/Off Timer: On/Off can be set once each within 72hr. in intervals of 5-minute units. Auto-Off Timer: Operation will be switched off after a certain time elapse. Set time can be changed from 30 min. to 4 hr. at 10 min. intervals. *Simple Timer and Auto-off Timer cannot be used at the same time. 	Standard functions of PAR-40MAA			

SLZ Series

4-WAY CEILING CASSETTE

SLZ-KF25/35/50/60VA3

Provides a smart solution to comfort and efficient air conditioning.

New Design

The straight-line form introduced has resulted in a beautiful square design. Its high affinity ensures the ability to blend in seamlessly with any interior. The indoor unit is an ideal match for office or store use. Of course, design matched 2x2 (600mm x 600mm) ceiling construction specifications.



Horizontal Airflow

The new airflow control completely eliminates that uncomfortable drafty-feeling with the introduction of a horizontal airflow that spreads across the ceiling - the ideal airflow for offices and restaurants.

Airflow distribution*

SLZ-KF60VA | Flow angle, cooling at 20°C (ceiling height 2.7m)



3D î-see Sensor

Detects people's position

Once the position of a person is detected, the duct angle of the vane is automatically adjusted in that direction. Each vane can be independently set to "Indirect Airflow" or "Direct Airflow" according to taste.



Detects number of people

Detects people's position





Floor surface *In case of a 2.7m ceiling

*Vane angle: Horizontal

SEZ Series

COMPACT BULKHEAD

SEZ-KD25/35/50/60/71VAQ(L)

Our ultra-compact design saves installation space and provides a flexible solution.

Compact Ceiling-concealed Units

Only the intake-air grille and outlet vents are visible when using this ceiling-concealed indoor unit. The rest of the unit is conveniently hidden in the ceiling cavity, essentially leaving the ceiling and walls free of bulky looking devices and maintaining a high-class interior décor. The compact units require minimal space and can be installed in buildings with lowered ceilings, where exposed units were the rule in the past.



Air inlet Air outlet
 © Access door Ceiling surface Canvas duct Air filter G Inlet grille

Drain Pump (Optional)

The PAC-KE07DM-E drain pump is now available as an option. With the pump, a drain hose length of up to 550mm can be used, adding to increased installation possibilities.

Impressively Quiet

S Series units offer quiet operation at a hushed noise level of 23dB (SEZ-KD25/35), ensuring a calm and comfortable environment.

They're so quiet that you may find yourself checking to see if they're on.



PLA Series 4-WAY CEILING CASSETTE

PLA-M71/100/125/140EA

Advancements in PLA Series improve style and performance for indoor comfort.

3D[×]i-see Sensor

Detects occupants

3D i-see Sensor detects the occupancy of people in the room and sets the air conditioning settings accordingly. This makes automatic power-saving operation possible in places where the number of people entering and exiting is large. Additionally, when the area is continuously unoccupied, the system switches to a more enhanced power-saving mode. Depending on the setting, it will save additional capacity or stop operation together.

Detects people's position

Once the position of a person is detected, the duct angle of the vane is automatically adjusted in that direction. Each vane can be independently set to "Indirect Airflow" or "Direct Airflow" according to taste.



Automatic Grille Lowering Function (Optional)

An automatic grille lowering function is available for easy filter maintenance. Special wired and wireless remote controllers can be used to lower the intake grille for maintenance.



Grille Elevation Remote Controller (comes with the automatic elevation panel)



Wired remote controller

(PAR-40MAA)





Automatic elevation to four meters

Horizontal Airflow

The new airflow control removes that uncomfortable drafty feeling with the introduction of a horizontal airflow that spreads across the ceiling - the ideal airflow for offices and restaurants.

Wireless remote controller

(PAR-SL100A-E)

Airflow distribution*

PLA-M140EA | Cooling at ceiling height of 3.2m



1.2m • 2 0m 2.4m 2.8m 3.2m 3.6m 4.0m

PEAD Series

PEAD-M71/100/125/140JAAD

The thin, ceiling-concealed indoor units of the PEAD series is the answer for the air conditioning requirements of buildings with minimum ceiling installation space and wide-ranging external static pressure. Energy-saving efficiency has been improved, thereby reducing electricity consumption and contributing to a further reduction in operating cost.

Lighter Weight

Compared to the previous PEA-RP·EAQ (7.1kW-14.0kW) models, the unit weight has been reduced by an average of 27kg. This significant weight reduction allows for increased ease of installation.

Drainage Pump Installed as Standard

The drainage pump can lift water up to 700mm from the lower surface of the indoor unit's main body.



Wide Selection of Fan Speeds and External Static Pressure

Five-stage external static pressure conversions and three fan speed selections are available. Capable of being set to a maximum of 125Pa, units are applicable to a wide range of building types.

High Energy-Saving Efficiency

Compared to the previous PEA-RP·EAQ (7.1kW-14.0kW) models, PEAD-RP models achieve enhanced energy efficiency through adopting a highly efficient DC fan motor. This contributes to a reduction in electricity consumption.

Capacity	Rated EER/COP	Previous PEA-RP		
7 1 1/1/	Rated EER	2.86		
7.1 KVV	Rated COP	3.35		
10.0 kW	Rated EER	3.28		
10.0 KW	Rated COP	3.54		
10 5 100	Rated EER	2.95		
12.3 KW	Rated COP	3.64		
14.06/0/	Rated EER	2.90		
14.UKVV	Rated COP	3.74		

EAD-M	PEA
3.50 22% U	3.
4.00 19% UI	4.(
3.61 10% UI	3.
4.12 16% UI	4.
3.33 13% UI	3.3
4.00 10% UI	4.(
3.32 14% UI	3.
3.96 6% UF	3.9



PEA Series

PEA-M100/125/140GAA, PEA-RP170/200WJA/250WHA

For elegance and style, the PEA Series compliments the room with aesthetically pleasing ceiling installation and a vast line-up of performance functions.

Freedom in Installation

Versatile and easy installation is possible; for example, it is possible to adjust the distance between the air-intake and air-outlet vents to create the optimal airflow configuration.







Long rectangular room

Room with fixed ceiling fixtures

Easier Handling

The new ducted fan coil unit (PEA-RP170/200/250) now has a two-piece construction. This allows separation of the indoor unit heat exchanger and the fan deck assembly for easier handling in the roof space.



Must be reassembled and installed prior to using the system.

Flexible Duct Design Enables Use of High-pressure Static Fan

A flexible duct design and 150Pa external static high-pressure are incorporated. The increased variation in airflow options ensures operation that best matches virtually all room layouts.



Computerised Dehumidification

The fan speed is controlled electronically in dry mode, increasing the range and efficiency of dehumidification.

PCA Series **CEILING-SUSPENDED**

PCA-M50/60/71/100/125/140KA

A stylish indoor unit design and airflow settings for both high and low ceiling interiors expand installation possibilities.

Stylish Indoor Unit Design

A stylish square-like design is adopted for the indoor units of all models. As a result, the units blend in better with the ceiling.



Equipped with Automatic Air-Speed Adjustment

In addition to the conventional 4-speed setting, units are now equipped with an automatic air-speed adjustment mode.

This setting automatically adjusts the air-speed to conditions that match the room environment. At the start of the cooling/ heating operation, the airflow is set to high-speed to quickly cool/heat the room.

When the room temperature reaches the desired setting, the airflow speed is decreased automatically for stable comfortable cooling/heating operation.



Optional Drain Pump for Full-Capacity Models

The pumping height of the optional drain pump has been increased from 400mm to 600mm, expanding flexibility in choosing unit location during installation work.

Fresh Outside-Air Intake

Units are equipped with a knock-out hole that enables the induction of fresh outside-air.

Equipped with High/Low Ceiling Modes

Units are equipped with high and low ceiling operation modes that make it possible to switch the airflow volume to match room height. The ability to choose the optimum airflow volume makes it possible to optimise the breezy sensation felt throughout the room.

Capacity	High Ceiling	Standard Ceiling	Low Ceiling	
50	3.5m	2.7m	2.5m	
60	3.5m	2.7m	2.5m	
71	3.5m	2.7m	2.5m	
100	4.2m	3.0m	2.6m	
125	4.2m	3.0m	2.6m	
140	4.2m	3.0m	2.6m	

Drain Pump Installation Possible



Outside Air-Intake Characteristics



PKA Series

WALL-MOUNTED

PKA-M71/100KAL

Elegant design and compact dimensions are ideal for offices and stores.

Flat Panel & Pure White Finish

A flat panel layout has been adopted for all models. Pursuing a design that harmonizes with virtually any interior, the unit colour has been changed from white to pure white.

Quick Clean Grille

The intake grille filter can easily slide out completely. This allows easy cleaning without any special tools (can be washed in water).



Wired Remote Controller Available (Optional)

A optional wired remote controller and a terminal block are available to suit various installation sites.

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Drain Pump Option Available with All Models

Installation of the drain pump enables a drain outlet as high as 800mm above the base of the indoor unit. Drain water can be discharged easily even if the surface where the wall-mounted unit does not have direct access outside, increasing the degree of freedom for installation.



Function List

• Standard O Optional - Not Available

	Combination					P Se	eries				
Category	Indoor Unit	PI M71/100/ ⁻	_A- 125/140EA	PE M71/100/12	AD- 25/140JAAD	PEA-M100/ 125/140 GAA	PEA- RP170/ 200WJA	PEA- RP250WHA	PKA-M71/ 100KAL	PCA-N 71/125	150/60/ /140KA
Gatogory	Outdoor Unit	SUZ-KA	PUZ-ZM	SUZ-KA	PUZ-ZM	PUZ-ZM	PUZ-RP	PUHZ-RP	PUZ-ZM	SUZ- KA	PUZ-ZM
	DC Inverter	•	•	•	•	•	٠	•	•	•	•
	Joint Lap DC Motor	•	71	•	71	71	-	-	71	•	71
	Magnetic Flux Vector Sine Wave Drive	-	•	-	•	•	•	•	•	-	-
	Reluctance DC Rotary Compressor	•	71	•	71	71	-	-	71	•	71
	Highly Efficient DC Scroll Compressor	-	100-140	-	100-140	100-140	•	•	100	-	100-140
Technology	Heating Caulking (Compressor)	•	71	•	71	-	-	-	71	•	71
	DC Fan Motor	•	•	•	•	•	•	•	•	•	•
	Vector-Wave Eco Inverter	-	•	-	•	•	•	•	•	-	•
	PAM (Pulse Amplitude Modulation)	•	•	•	•	•	-	-	•	•	•
	Power Receiver and Twin LEV Control	-	•	-	•	•	-	-	•	-	•
	Grooved Piping	•	•	•	•	•	•	•	•	•	•
i-Soo Sonsor	Felt Temperature Control (3D i-see Sensor)	0	0	-	-	-	-	-	-	-	-
1-366 3611501	AREA Temperature Monitor	0	0	-	-	-	-	-	-	-	-
Energy	Demand Function	-	0	-	0	0	0	0	0	-	0
Saving	Demand Response Capable	•	•	•	•	•	•	•	•	•	•
	Fresh-Air Intake	•	•	-	-	-	-	-	-	•	•
Air Quality	High-Efficiency Filter	0	0	-	-	-	-	-	-	0	0
Quality	Long-Life Filter	•	•	•	•	-	-	-	-	•	•
	Filter Check Signal	•	•	•	•	-	-	-	0	•	•
	Horizontal Vane (Auto Swing)	•	•	-	-	-	-	-	•	•	•
	Auto Vane	•	•	-	-	-	-	-	•	•	•
Air Distribution	High Ceiling Mode	•	•	-	-	-	-	-	-	•	•
	Low Ceiling Mode	•	•	-	-	-	-	-	-	•	•
	Auto Fan Speed Mode	•	•	•	•	-	-	-	•	•	•
	On/Off Operation Timer	•	•	•	•	•	•	•	•	•	•
	Auto Change Over	•	•	•	•	•	•	•	•	•	•
	Auto Restart	•	•	•	•	•	•	•	•	•	•
Convenience	Low-Temperature Cooling	•	•	•	•	•	•	•	•	•	•
	Low-Noise Operation (Outdoor Unit)	-	•	-	•	•	•	•	•	-	•
	Ampere Limit Adjustment	-	-	-	-	-	-	-	-	-	-
	Operation Lock	-	-	-	-	-	-	-	-	-	-
	PAR-40MAA-J Control *1	0	0	0	0	0	0	0	0	0	0
0	PAC-YT52CRA Control *1	0	0	0	0	0	0	0	0	0	0
System Control	Centraliesd On/Off Control *1	0	0	0	0	0	0	0	0	0	0
	System Group Control *1	0	0	0	0	0	0	0	0	0	0
	M-NET Connection *1	0	0	0	0	0	0	0	0	0	0
	Cleaning-free Pipe Reuse	•	•	•	•	•	•	•	•	•	•
	Reuse of Existing Wiring	-	0	-	0	0	0	0	0	-	0
Installation	Wiring/Piping Correction Function	-	-	-	-	-	-	-	-	-	-
Instantion	Drain Pump	•	•	•	•	-	-	-	0	0	0
	Pump Down Switch	-	•	-	•	•	•	•		-	•
	Flare Connection	•	•	•	•	•	•	•	•	•	•
Maintenance	Self-Diagnosis Function (Check Code Display)	•	•	•	•		•	•		•	•
Maintenance	Failure Recall Function	•	•	•	•	•	•	•		•	•

*1 Please refer to "System .Control" on pages 16 and 17 for details.
 * If a numerical figure is listed, the feature is only available with the outdoor unit of that capacity.

4-way (Ceiling Cas	sette (PLA Se	eries)								
Indoor U	nit			PLA-M	71EA-A	PLA-M1	100EA-A	PLA-M1	125EA-A	PLA-M1	140EA-A
Outdoor	Unit			SUZ-KA71VAD2	PUZ-ZM71VHA-A	PUZ-ZM100VKA-A	PUZ-ZM100YKA-A	PUZ-ZM125VKA-A	PUZ-ZM125YKA-A	PUZ-ZM140VKA-A	PUZ-ZM140YKA-A
Refrigera	ant			R410A				R32			
Power S	upply					V: 230V,	Single-phase, 50Hz	z Y: 400V, Three-pha	se, 50Hz		
	Capacity [M	lin-Rated-Max]	(kW)	2.8 - 7.1 - 8.1	3.3 - 7.1 - 8.1	4.9 - 10.0 - 11.4	4.9 - 10.0 - 11.4	5.5 - 12.5 - 14.0	5.5 - 12.5 - 14.0	6.2 - 13.5 - 15.3	6.2 - 13.5 - 15.3
	Total Input [Rated]	(kW)	2.07	1.78	2.43	3.06	3.55	3.55	3.93	3.93
	AEER/EER			3.39 / 3.43	3.77 / 3.98	3.95 / 4.11	3.11 / 3.26	3.42 / 3.52	3.37 / 3.52	3.34 / 3.43	3.30 / 3.43
Casling	AEER [Part	-load %] *1		-	-	-	4.40	-	-	-	-
Cooling	Running Cu	irrent [Rated]	A	9.28	8.10	11.10	5.10	16.60	5.50	18.07	6.40
	Sound	In (Lo-Mid-Hi)		28 - 30 - 32 - 34	28 - 30 - 32 - 34	31 - 34 - 37 - 40	31 - 34 - 37 - 40	33 - 37 - 41 - 44	33 - 37 - 41 - 44	36 - 39 - 42 - 44	36 - 39 - 42 - 44
	Level *3	Out (PWL)		55 (69)	47 (67)	49 (69)	50 (70)	50 (70)	50 (70)	50 (70)	50 (70)
	Air Volume	(In) Lo-Mid-Hi	L/S	267-283-317-350	267-283-317-350	317-383-433-483	317-383-433-483	350-417-467-517	350-417-467-517	400-433-483-533	400-433-483-533
	Capacity [M	lin-Rated-Max]	(kW)	2.6 - 8.0 - 10.2	3.5 - 8.0 - 10.2	4.5 - 11.2 - 14.0	4.5 - 11.2 - 14.0	5.0 - 14.0 - 16.0	5.0 - 14.0 - 16.0	5.7 - 16.0 - 18.0	5.7 - 16.0 - 18.0
	Total Input [Rated]	(kW)	2.19	2.03	2.94	3.05	3.58	3.58	4.48	4.48
Heating	ACOP/COP		3.61 / 3.65	3.75 / 3.94	3.68 / 3.80	3.50 / 3.67	3.80 / 3.91	3.75 / 3.91	3.49 / 3.57	3.45 / 3.57	
	ACOP [Part	-load %] *1		-	-	-	-	-	-	-	-
	Running Cu	irrent [Rated]	(mm)	9.82	9.89	14.02	5.10	16.30	5.90	21.14	7.20
	Sound	In (Lo-Mid-Hi)	dB(A)	28 - 30 - 32 - 34	28 - 30 - 32 - 34	31 - 34 - 37 - 40	31 - 34 - 37 - 40	33 - 37 - 41 - 44	33 - 37 - 41 - 44	36 - 39 - 42 - 44	36 - 39 - 42 - 44
	Level *3	Out (PWL)	dB(A)	55 (68)	51 (70)	51 (69)	52 (70)	52 (70)	52 (70)	52 (71)	52 (71)
	Air Volume	' (In) Lo-Mid-Hi		267-283-317-350	267-283-317-350	317-838-433-483	317-383-433-483	350-417-467-517	350-417-467-517	400-433-483-533	400-433-483-533
Max. Ru	nning Current		A	16.00	19.27	27.96	11.96	28.16	12.16	29.16	12.16
	Input [Rated	l]	kW	0.04	0.04	0.07	0.07	0.10	0.10	0.10	0.10
Indoor	Dimensions	[HxWxD]	mm	258 x 8	40 x 840			298 x 8	40 x 840		
Unit	Panel [HxW	'xD]	mm				40 × 95	50 x 950			
	Weight [Par	nel]	kg	21	(5)	24	(5)		27	(5)	
Dimensions [HxWxD] mr				880 x 840 x 330	943x950x300(+25)			1338 x 1050) × 330 (+40)		
Outdoor	Weight		kg	54	70	113	114	113	114	113	114
Offic	Breaker Siz	e	A	20	25	32	16	32	16	40	16
Evt	Diameter [G	as/Liquid]	mm		1	1	15.88	/ 9.52	1	1	1
Piping	Max. Length	n/Height	m	30 / 30	50 / 30			75	/ 30		
Guarante	ed Operating	Cooling *2	°C	-15 ~ 52		1		-5 (-15) ~ 52			
Range [C	Dutdoor]	Heating	°C	-15 ~ 24				-20 ~ 21			

*1 MEPS compliant at part load.

 $^{*}2$ With the optional air protection guide, the operation at -15°C outdoor temperature is possible.

*3 Sound pressure level measured in anechoic room at 1m.

(Rating Conditons)

Ceiling-	Concealed	(PEAD Serie	s)								
Indoor Ur	nit			PEAD-N	I71JAAD	PEAD-M	100JAAD	PEAD-M	125JAAD	PEAD-M	140JAAD
Outdoor l	Jnit			SUZ-KA71VAD2	PUZ-ZM71VHA-A	PUZ-ZM100VKA	PUZ-ZM100YKA	PUZ-ZM125VKA	PUZ-ZM125YKA	PUZ-ZM140VKA	PUZ-ZM140YKA
Refrigera	nt			R410A				R32			
Power Su	ipply					V: 230V, S	ingle-phase, 50Hz	z Y: 400V, Three-ph	ase, 50Hz		
	Capacity [M	in-Rated-Max]	(kW)	2.8 - 7.1 - 8.1	3.3 - 7.1 - 8.1	4.9 - 10.0 - 11.4	4.9 - 10.0 - 11.4	5.5 - 12.5 - 14.0	5.5 - 12.5 - 14.0	6.2 - 14.0 - 15.3	6.2 - 14.0 - 15.3
	Total Input [I	Rated]	(kW)	2.10	1.85	2.67	3.13	3.66	3.66	4.37	4.37
	AEER/EER			3.34 / 3.38	3.63 / 3.83	3.60 / 3.74	3.04 / 3.19	3.32 / 3.41	3.28 / 3.41	3.13 / 3.20	3.09 / 3.20
Cooling AEER [Part-load %] *1 Running Current [Rated]			-	-	-	4.23	-	-	4.20	4.09	
Cooling Running Current [Rated]		A	10.49	10.33	12.20	5.20	16.70	6.40	19.77	7.40	
Sound In (Lo-Mid-Hi)			30 - 3	4 - 39	33 - 3	8 - 42	36 - 4	0 - 44	40 - 4	4 - 49	
Pressure Level *3 Out (PWL)			55 (69)	47 (67)	49 (69)	50 (70)	50 (70)	50 (70)	50 (70)	50 (70)	
	Air Volume (In) Lo-Mid-Hi			292 - 35	50 - 417	400 - 48	83 - 567	492 - 5	92 - 700	533 - 65	50 - 767
	Capacity [M	in-Rated-Max]	(kW)	2.6 - 8.0 - 10.2	3.5 - 8.0 - 10.2	4.5 - 11.2 - 14.0	4.5 - 11.2 - 14.0	5.10 - 14.0 -16.0	5.10 - 14.0 - 16.0	5.7 - 16.0 - 18.0	5.7 - 16.0 - 18.0
	Total Input [I	Rated]	(kW)	2.04	1.93	2.80	3.06	3.52	3.52	4.18	4.18
Heating	ACOP/COP			3.87 / 3.92	3.93 / 4.14	3.86 / 4.00	3.49 / 3.66	3.86 / 3.97	3.81 / 3.97	3.73 / 3.82	3.69 / 3.82
	ACOP [Part-load %] *1		-	-	-	-	-	-	-	-	
	Running Cu	rrent [Rated]	(mm)	10.08	8.80	12.70	5.10	16.00	6.20	18.80	7.10
	Sound	In (Lo-Mid-Hi)	dB(A)	30 - 3	4 - 39	33 - 3	8 - 42	36 - 4	0 - 44	40 - 4	4 - 49
	Level *3	Out (PWL)	dB(A)	55 (68)	51 (70)	51 (69)	52 (70)	52 (70)	52 (70)	52 (71)	52 (71)
	Air Volume ((In) Lo-Mid-Hi		292 - 35	50 - 417	400 - 483 - 567		492 - 5	92 - 700	533 - 65	50 - 767
Max. Run	ning Current		A	16.00 20.28		29.18 13.18		29.90 13.90		31.10	14.10
	Input [Rated]	kW	0.17 / 0.15		0.25 / 0.23		0.36 / 0.34		0.39 / 0.37	
Indoor	Dimensions	[HxWxD]	mm	250 X 11	00 X 732	250 X 1400 X 732		250 X 1400 X 732		250 X 16	00 X 732
Unit	Weight		kg	3	0	2	9	4	0	4	4
	Static Press	ure	Pa				35 / 50 / 70) / 100 / 125			
Dimensions [HxWxD]		mm	880 x 840 x 330	943 × 950 × 300 (+25)			1338 x 1050) x 330 (+40)			
Unit	Weight		kg	54	70	111	112	111	112	111	112
	Breaker Size	9	A	20	25	32	16	32	16	40	16
Ext.	Diameter [G	as/Liquid]	mm				15.88	/ 9.52			
Piping	Max. Length	i/Height	m	30 / 30	50 / 30			75	/ 30		
Guarante	ed Operating	Cooling *2	°C	-15 ~ 52				-5 (-15) ~ 52			
Range [O	utdoor]	Heating	°C	-15 ~ 24				-20 ~ 21			
					1						

*1 MEPS compliant at part load.

*2 With the optional air protection guide, the operation at -15°C outdoor temperature is possible.

*3 Sound pressure level measured in anechoic room at 1m.

(Rating Conditons)

Ceiling	Concealed	(PEA Series))										
Indoor Ur	nit			PEA-M	100GAA	PEA-M	125GAA	PEA-M	140GAA	PEA-RP	170WJA	PEA-RP 200WJA	PEA-RP 250WHA
Outdoor I	Jnit			PUZ-ZM 100VKA	PUZ-ZM 100YKA	PUZ-ZM 125VKA	PUZ-ZM 125YKA	PUZ-ZM 140VKA	PUZ-ZM 140YKA	PUZ-RP 170VKA	PUZ-RP 170YKA	PUZ-RP 200YKA	PUHZ-RP 250YKM
Refrigera	nt					R	32				R4	10A	
Power Su	vlaa	Source					Out	door power su	pply				Indoor / outdoor separate power supply
1 01101 00	עישי	Outdoor			V: 230V, Single-phase, 50Hz Y: 400V, Three-phase, 50Hz								
		Indoor						-					230V, Single- phase, 50Hz
	Capacity [Mi	n-Rated-Max]	(kW)	4.9-10.0-11.4	4.9-10.0-11.4	5.5-12.5-14.0	5.5-12.5-14.0	6.2-14.0-15.3	6.2-14.0-15.3	9.0-16.0-19.5	9.0-16.0-19.5	9.0-18.9-22.4	11.2-22.0-27.0
	Total Input [F	Rated]	(kW)	2.39	2.91	3.52	3.52	4.10	4.10	4.94	4.94	5.92	6.11
	AEER/EER			4.01 / 4.18	3.26 / 3.43	3.45 / 3.55	3.40 / 3.55	3.33 / 3.41	3.29 / 3.41	3.16 / 3.23	3.14 / 3.23	3.11/3.19	3.27 / 3.60
	AEER [Part-	load %] *1		-	-	-	-	-	-	3.77	3.73	3.75	-
Cooling	Running Cur	rrent [Rated]	A	11.30	4.90	16.00	5.20	18.70	6.10	25.02	8.40	9.7	4.34 / 9.7 (Indoor / Outdoor)
Sound Pressure		In (Lo-Mid-Hi)		39	- 42		42	- 45			38 - 41 - 44		40 - 43 - 46
	Pressure Level *4	Out (PWL)	dB(A)	49 (69)	50 (70)	50 (70)	50 (70)	50 (70)	50 (70)	58 (76)	58 (76)	58 (76)	78
	Air Volume (In) Lo-Mid-Hi L/S		L/S	567	- 700		800 -	1000	1	8	33 - 1017 - 120	00	967-1183-1400
	Capacity [Min-Rated-Max] (kW)		4.5-11.2-14.0	4.5-11.2-14.0	5.0-14.0-16.0	5.0-14.0-16.0	5.7-16.0-18.0	5.7-16.0-18.0	9.5-20.0-22.4	9.5-20.0-22.4	9.5-22.4-25.0	12.5-25.0-29.0	
	Total Input [F	Rated]	(kW)	2.51	3.00	3.27	3.27	3.90	3.90	6.00	6.00	6.89	6.89
	ACOP/COP	*3		4.28 / 4.46	3.55 / 3.73	4.15 / 4.28	4.09 / 4.28	3.99 / 4.10	3.95 / 4.10	3.26 / 3.33	3.25 / 3.33	3.18 / 3.25	3.37 / 3.62
	ACOP [Part-	load %] *1		-	-	-	-	-	-	-	-	4.65	-
Heating	Running Cur	rrent [Rated]	(mm)	11.50	5.00	15.40	5.40	17.70	6.20	27.51	9.70	7.80	4.34 / 11.0 (Indoor / Outdoor)
	Sound In (Lo-Mid-Hi)		dB(A)	39	- 42		42 -	- 45		38 - 4	1 - 44	40 - 43 - 46	40 - 43 - 46
	Pressure Level *4	Out (PWL)	dB(A)	51 (69)	52 (70)	52 (70)	52 (70)	52 (71)	52 (71)	59 (76)	59 (76)	59 (76)	78
	Air Volume (I	ln) Lo-Mid-Hi		567	- 700		800 -	1000		8	33 - 1017 - 120	00	967-1183-1400
Max. Run	ning Current		A	30.78	14.78	31.86	15.86	32.86	15.86	36.57	21.57	21.57	5.50 / 22.2 (Indoor / Outdoor)
	Input [Rated]]	kW	0.21	/ 0.21				0.49 / 0.49				0.66 / 0.66
Indoor	Dimensions	[HxWxD]	mm			400 × 14	00 × 634				470 × 13	70 × 1120	
Unit	Weight		kg			6	3				1	08	
	Static Pressu	ıre	Pa			50 / 10	0 / 150				60 / 75 /	100 / 150	
	Dimensions	[HxWxD]	mm				1338	× 1050 × 330	(+40)	1			1650×920×740
Outdoor	Weight		kg	113	114	113	114	113	114	124	125	135	199
	Breaker Size		A	32	16	32	16	40	16	40	32	32	32
Evt	Diameter [Ga	as/Liquid]	mm		1	15.88	/ 9.52	1	1		25.4 / 9.52	1	9.52 / 22.2
Piping	Max. Length	/Height	m					75	/ 30	1			1
Guarante	od Oporating	Cooling *2	°C					-5 (-15) ~ 52					-5 ~ 46
Range [O	utdoor]	Heating	°C					-20 ~ 21					-20 ~ 15.5
													1

*1 MEPS compliant at part load.

 $^{\ast}2$ With the optional air protection guide, the operation at -15°C outdoor temperature is possible.

*3 Rated EER/COP for PEA-RP710/200WJA/250WHA are measured at 75Pa.

*4 Sound pressure level for PEA-M125/140 are measured in anechoic chamber at ESP50 Pa at 1m. Sound pressure level or PEA-RP170/200WHA/250WHA are measured in anechoic chamber at ESP150 Pa at 1m. (Rating Conditons)

$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$	Ceiling	-Concealed	(PCA Series))										
Outdoor Unit SU2-KA SU2-KA <ths< th=""><th>Indoor Ur</th><th>nit</th><th></th><th></th><th>PCA-M50KA</th><th>PCA-M60KA</th><th>PCA-N</th><th>M71KA</th><th>PCA-N</th><th>1100KA</th><th>PCA-N</th><th>1125KA</th><th>PCA-N</th><th>1140KA</th></ths<>	Indoor Ur	nit			PCA-M50KA	PCA-M60KA	PCA-N	M71KA	PCA-N	1100KA	PCA-N	1125KA	PCA-N	1140KA
Refrigerant R32 Refrigerant R32 Refrigerant R32 Refrigerant R410A Solv Singlerand Capacity [Min-Rated-Max] (MW) 2.3 - 5.0 - 6.0 2.8 - 7.1 - 8.1 3.3 - 7.1 - 8.1 4.9 -10.0 - 11.4 4.9 -10.0 - 11.4 5.5 - 12.5 - 14.0 6.2 - 13.5 - 13.0	Outdoor	Unit			SUZ-KA 50VAD2	SUZ-KA 60VAD2	SUZ-KA 71VAD2	PUZ-ZM 71VHA	PUZ-ZM 100VKA	PUZ-ZM 100YKA	PUZ-ZM 125VKA	PUZ-ZM 125YKA	PUZ-ZM 140VKA	PUZ-ZM 140YKA
V: 230V, Single-phase, 50Hz V: 400V, Three-phase, 50Hz Capacity [Min-Rated-Max] (kW) 2.3 - 5.0 - 5.6 2.3 - 6.0 - 6.3 2.8 - 7.1 - 8.1 3.3 - 7.1 - 8.1 4.9-10.0 - 11.4 4.9-10.0 - 11.4 5.5-12.5 - 14.0 6.2-13.5 - 15.3 6.2-13.5	Refrigera	nt				R410A					R32			
Capacity [Min-Rated-Max] (kW) 2.3 - 5.0 - 5.6 2.3 - 6.0 - 6.3 2.8 - 7.1 - 8.1 3.3 - 7.1 - 8.1 4.9 - 10.0 - 11.4 4.9 - 10.0 - 11.4 5.5 - 12.5 - 14.0 5.5 - 12.5 - 14.0 6.2 - 13.5 - 15.3 6.2 - 13.5 - 15.3 Total Input [Rated] (kW) 1.40 1.60 2.06 1.82 2.55 3.08 3.77 3.77 4.15 4.15 AEER/EER 3.50 / 3.57 3.69 / 3.75 3.40 / 3.45 3.69 / 3.90 3.77 / 3.92 3.09 / 3.24 3.22 / 3.31 3.18 / 3.31 3.17 / 3.25 3.14 / 3.25 AEER/EER								V: 230V, Sing	le-phase, 50Hz	Y: 400V, Three	-phase, 50Hz			-
Total Input [Rated] (kW) 1.40 1.60 2.06 1.82 2.55 3.08 3.77 3.77 4.15 4.15 AEER/EER (kW) 1.40 1.60 2.06 1.82 2.55 3.08 3.77 3.77 4.15 4.15 AEER/EER (kW) 1.40 1.60 2.06 3.69/3.05 3.69/3.05 3.69/3.05 3.77/3.92 3.09/3.24 3.22/3.31 3.18/3.31 3.17/3.25 3.14/3.25 AEER [Part-valled in the interval in		Capacity [M	in-Rated-Max]	(kW)	2.3 - 5.0 - 5.6	2.3 - 6.0 - 6.3	2.8 - 7.1 - 8.1	3.3 - 7.1 - 8.1	4.9-10.0- 11.4	4.9-10.0-11.4	5.5-12.5-14.0	5.5-12.5-14.0	6.2-13.5-15.3	6.2-13.5-15.3
AEER/EER 3.50 / 3.57 3.69 / 3.75 3.40 / 3.45 3.69 / 3.90 3.77 / 3.92 3.09 / 3.24 3.22 / 3.31 3.18 / 3.31 3.17 / 3.25 3.14 / 3.25 AEER [Part-load %]*1 - - - - - 4.22 - 3.66 4.23 4.12 Running Curret [Rated] A 6.48 7.40 9.43 8.30 11.60 5.20 17.12 6.20 18.07 6.70 Sound Pressure Level*3 In (Lo-Mid-Hi) Out (PWL) A 6.48 7.40 9.43 8.30 11.60 5.20 17.12 6.20 18.07 6.70 Municipal Pressure Level*3 In (Lo-Mid-Hi) Out (PWL) A 32.34-37-40 33-35-37-40 35-37-39-41 37-39-41 37-39-41 37-39-41 39-41-43-45 41-43-45-48 Mit Volume (In) Lo-Mid-Hi L/S 52 (65) 55 (69) 47 (67) 49 (69) 50 (70) 50 (70) 50 (70) 50 (70) 50 (70) 50 (70) 50 (70) 50 (70) 50 (70) 50 (70) 50 (70) <th< th=""><th></th><th>Total Input [I</th><th>Rated]</th><th>(kW)</th><th>1.40</th><th>1.60</th><th>2.06</th><th>1.82</th><th>2.55</th><th>3.08</th><th>3.77</th><th>3.77</th><th>4.15</th><th>4.15</th></th<>		Total Input [I	Rated]	(kW)	1.40	1.60	2.06	1.82	2.55	3.08	3.77	3.77	4.15	4.15
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		AEER/EER			3.50 / 3.57	3.69 / 3.75	3.40 / 3.45	3.69 / 3.90	3.77 / 3.92	3.09 / 3.24	3.22 / 3.31	3.18 / 3.31	3.17 / 3.25	3.14 / 3.25
Running Current [Rated] A 6.48 7.40 9.43 8.30 11.60 5.20 17.12 6.20 18.07 6.70 Sound Pressure Level *3 In (Lo-Mid-Hi) Out (PWL) B(A) 32-34-37-40 33-35-37-40 35-37-39-41 35-37-39-41 37 - 39 - 41 - 43 39 - 41 - 43 - 45 41 - 43 - 45 - 48 Mir Volume (In) Lo-Mid-Hi Level *3 In (Lo-Mid-Hi 20 If 7-183-217 250 250-657-283- 317 267-283-300 333 267-283-300 333 367 - 400 - 433 - 467 383 - 417 - 450 - 483 400 - 433 - 483 - 533 Mir Volume (In) Lo-Mid-Hi Level *3 KW 1.7 - 6.0 - 6.6 2.5 - 7.0 - 8.0 260-267.283 - 300 - 333 367 - 400 - 433 - 467 383 - 417 - 450 - 483 400 - 433 - 483 - 533 Capacity [Mir-Rated-Max] KW 1.7 - 6.0 - 6.6 2.5 - 7.0 - 8.0 2.6 - 8.0 - 10.2 3.5 - 8.0 - 10.2 4.5 - 11.2 - 14.0 5.0 - 14.0 - 16.0 5.0 - 14.0 - 16.0 5.7 - 16.0 - 18.0 5.7 - 16.0 - 18.0		AEER [Part-	load %] *1		-	-	-	-	-	4.22	-	3.66	4.23	4.12
Sound Pressure Level *3 In (Lo-Mid-Hi) Vut (PWL) AB(A) 32:34:37:40 33:35:37:40 35:37:39:41 37:39:41 37:39:41 - 43:45 41:43:45:48 41:43:45:48 Air Volume (In) Lo-Mid-Hi L/S 52 (65) 55 (65) 55 (65) 47 (67) 49 (69) 50 (70) 50 (Cooling	Running Cu	rrent [Rated]	A	6.48	7.40	9.43	8.30	11.60	5.20	17.12	6.20	18.07	6.70
Pressure Level *3 Out (PWL) Ob(A) 52 (65) 55 (69) 47 (67) 49 (69) 50 (70)	Sound In (Lo-Mid-Hi)			32-34-37-40	33-35-37-40	35-37-39-41	35-37-39-41	37 - 39	- 41 - 43	39 - 41	- 43 - 45	41 - 43	- 45 - 48	
Air Volume (In) Lo-Mid-Hi L/S 167-183-217- 250 250-267-283-300- 317 267-283-300- 333 367 - 400 - 433 - 467 383 - 417 - 450 - 483 400 - 433 - 483 - 533 Capacity [Min-Rated-Max] (KW) 1.7 - 6.0 - 6.6 2.5 - 7.0 - 8.0 2.6 - 8.0 - 10.2 3.5 - 8.0 - 10.2 4.5 - 11.2 - 14.0 4.5 - 11.2 - 14.0 5.0 - 14.0 - 16.0 5.7 - 16.0 - 18.0 5.7 - 16.0 - 18.0		Level *3	Out (PWL)		52 (65)	55 (65)	55 (69)	47 (67)	49 (69)	50 (70)	50 (70)	50 (70)	50 (70)	50 (70)
Capacity [Min-Rated-Max] (kW) 1.7 - 6.0 - 6.6 2.5 - 7.0 - 8.0 2.6 - 8.0 - 10.2 3.5 - 8.0 - 10.2 4.5 - 11.2 - 14.0 5.0 - 14.0 - 16.0 5.7 - 16.0 - 18.0 5.7 - 16.0 - 18.0	Air Volume (In) Lo-Mid-Hi		L/S	167-183-217- 250	250-267-283- 317	267-283-300- 333	267-283-300- 333	367 - 400	- 433 - 467	383 - 417	- 450 - 483	400 - 433	- 483 - 533	
		Capacity [M	in-Rated-Max]	(kW)	1.7 - 6.0 - 6.6	2.5 - 7.0 - 8.0	2.6 - 8.0 - 10.2	3.5 - 8.0 - 10.2	4.5-11.2-14.0	4.5-11.2-14.0	5.0-14.0-16.0	5.0-14.0-16.0	5.7-16.0-18.0	5.7-16.0-18.0
Total Input [Rated] (kW) 1.68 1.84 2.27 2.15 3.28 3.28 4.22 4.22 4.72 4.72		Total Input [I	Rated]	(kW)	1.68	1.84	2.27	2.15	3.28	3.28	4.22	4.22	4.72	4.72
ACOP/COP 3.51/3.57 3.76/3.80 3.48/3.52 3.55/3.72 3.31/3.41 3.41/3.26 3.23/3.31 3.20/3.31 3.31/3.38 3.28/3.38		ACOP/COP		3.51 / 3.57	3.76 / 3.80	3.48 / 3.52	3.55 / 3.72	3.31 / 3.41	3.41 / 3.26	3.23 / 3.31	3.20 / 3.31	3.31 / 3.38	3.28 / 3.38	
ACOP [Part-load %] *1		ACOP [Part	-load %] *1		-	-	-	-	-	-	-	-	-	-
Heating Running Current [Rated] (mm) 7.69 8.42 10.39 10.06 14.30 5.10 19.46 7.10 21.40 7.90	Heating	Running Cu	rrent [Rated]	(mm)	7.69	8.42	10.39	10.06	14.30	5.10	19.46	7.10	21.40	7.90
Sound In (Lo-Mid-Hi) dB(A) 32-34-37-40 33-35-37-40 35-37-39-41 37-39-41 37-39-41-43 39-41-43-45 41-43-45-48		Sound	In (Lo-Mid-Hi)	dB(A)	32-34-37-40	33-35-37-40	35-37-39-41	35-37-39-41	37 - 39	- 41 - 43	39 - 41	- 43 - 45	41 - 43	- 45 - 48
Pressure Level *3 Out (PWL) dB(A) 52 (66) 55 (68) 55 (68) 51 (70) 51 (69) 52 (70) 52 (70) 52 (70) 52 (71) 52 (71)		Level *3	Out (PWL)	dB(A)	52 (66)	55 (68)	55 (68)	51 (70)	51 (69)	52 (70)	52 (70)	52 (70)	52 (71)	52 (71)
Air Volume (In) Lo-Mid-Hi 167-183-217- 250 250-267-283-300- 317 267-283-300- 333 267-283-300- 333 367 - 400 - 433 - 467 383 - 417 - 450 - 483 400 - 433 - 483 - 533		Air Volume ((In) Lo-Mid-Hi		167-183-217- 250	250-267-283- 317	267-283-300- 333	267-283-300- 333	367 - 400	- 433 - 467	383 - 417	- 450 - 483	400 - 433	- 483 - 533
Max. Running Current A 12.00 14.00 16.00 19.42 28.15 12.15 28.26 12.26 29.40 12.40	Max. Rur	nning Current		A	12.00	14.00	16.00	19.42	28.15	12.15	28.26	12.26	29.40	12.40
Input [Rated] kW 0.05 0.06 0.06 0.06 0.09 0.11 0.14		Input [Rated	1]	kW	0.05	0.06	0.06	0.06	0.	09	0.	11	0.	14
Indoor Unit Dimensions [HxWxD] mm 230×960×680 230×1280×680 230×1600×680	Indoor Unit	Dimensions	[HxWxD]	mm	230×960×680		230×1280×680)			230×16	i00×680		
Weight kg 26 32 32 37 38 40	0.1.K	Weight		kg	26	32	32	32	3	37	3	8	4	0
Dimensions [HxWxD] mm 880×840×330 943×950×330 (+25) 1338×1050×330 (+40)	Dimensions [HxWxD]		mm		880×840×330		943×950×330 (+25)			1338×1050)×330 (+40)	1		
Unit Weight kg 51 54 70 113 114 113 114 113 114	Unit	Weight		kg	51	51	54	70	113	114	113	114	113	114
Breaker Size A 20 20 25 32 16 32 16 40 16		Breaker Size	e	A	20	20	20	25	32	16	32	16	40	16
Diameter [Gas/Liquid] mm 12.7 / 6.35 15.88 / 6.35 15.88 / 9.52	Ext.	Diameter [G	as/Liquid]	mm	12.7 / 6.35	15.88 / 6.35				15.88	/ 9.52			
Piping Max. Length/Height m 30 / 30 30 / 30 50 / 30 75 / 30	Piping	Max. Length	n/Height	m	30 / 30	30 / 30	30 / 30	50 / 30			75	/ 30		
Guaranteed Operating Cooling *2 °C -15 ~ 52 -5 (-15) ~ 52	Guarante	ed Operating	Cooling *2	°C		-15 ~ 52					-5 (-15) ~ 52			
Range [Outdoor] Heating °C -15 ~ 24 -20 ~ 21	Range [C	Dutdoor]	Heating	°C		-15 ~ 24					-20 ~ 21			

*1 MEPS compliant at part load.

*2 With the optional air protection guide, the operation at -15°C outdoor temperature is possible.

*3 Sound pressure level measured in anechoic room at 1m.

(Rating Conditons)

Ceiling	Concealed	(PKA Series))			
Indoor Ur	nit			PKA-M71KAL	PKA-M1	OOKAL
Outdoor	Jnit			PUZ-ZM71VHA	PUZ-ZM100VKA	PUZ-ZM100YKA
Refrigera	nt				R32	
Power Su	ipply			V: 23	OV, Single-phase, 50Hz Y: 400V, Three-phase, 5	OHz
	Capacity [Mi	in-Rated-Max]	(kW)	3.3 - 7.1 - 8.1	4.9 - 10.0 - 11.4	4.9 - 10.0 - 11.4
	Total Input [F	Rated]	(kW)	1.86	2.81	3.14
	AEER/EER			3.61 / 3.81	3.43 / 3.55	3.04 / 3.18
Cooling	Cooling AEER [Part-load %] *1 Running Current [Rated]		,	-	-	4.22
Cooling	Running Cu	rrent [Rated]	A	9.48	13.21	5.60
Sound Pressure				39 - 42 - 45	41 - 45	5 - 49
	Level *3	Out (PWL)		47 (67)	49 (69)	50 (70)
Air Volume (In) Lo-Mid-Hi			L/S	300 - 333 - 367	333 - 38	3 - 433
	Capacity [Mi	in-Rated-Max]	(kW)	3.5 - 8.0 - 10.2	4.5 - 11.2 - 14.0	4.5 - 11.2 - 14.0
Total Input [F		Rated]	(kW)	2.12	3.10	3.35
	ACOP/COP			3.60 / 3.77	3.49 / 3.61	3.20 / 3.34
	ACOP [Part-	load %] *1		-	-	-
Heating	Heating Running Current [Rated		(mm)	10.00	14.08	5.60
	Running Current [Rated] Sound In (Lo-Mid-		dB(A)	39 - 42 - 45	41 - 45	5 - 49
	Sound In (Lo-Mid-F Pressure Level *3 Out (PWL)		dB(A)	51 (70)	51 (69)	52 (70)
	Air Volume (In) Lo-Mid-Hi		300 - 333 - 367	333 - 38	3 - 433
Max. Rur	ning Current		А	19.43	28.07	12.07
	Input [Rated]	kW	0.06	0.0	8
Indoor Unit	Dimensions	[HxWxD]	mm		365 × 1170 × 295	
	Weight		kg		21	
	Dimensions	[HxWxD]	mm	943 × 950 × 330 (+25)	1338 × 1050	× 330 (+40)
Outdoor Weight			kg	70	113	114
Unit Breaker Size		A	25	32	16	
Ext.	Ext. Diameter [Gas/Liquid]		mm		15.88 / 9.52	
Piping	Max. Length	/Height	m	50 / 30	75 /	30
Guarante	ed Operating	Cooling *2	°C		-5 (-15) ~ 52	
Range [C	outdoor]	Heating	°C		-20 ~ 21	

 $^{\star}1$ With the optional air protection guide, the operation at -15°C outdoor temperature is possible.

 $^{\ast}2$ With the optional air protection guide, the operation at -15°C outdoor temperature is possible.

*3 Sound pressure level measured in anechoic room at 1m.

(Rating Conditons)

4-way C	assette (SL	Z Series)						
Indoor Ur	iit			SLZ-KF25VA3	SLZ-KF35VA3	SLZ-KF50VA3	SLZ-KF60VA3	
Outdoor l	Jnit			SUZ-KA 25VAD2	SUZ-KA 35VAD2	SUZ-KA 50VAD2	SUZ-KA 60VAD2	
Refrigera	nt				R41	10A		
Power Su	pply				230V, Single, 50Hz,	Outdoor unit supply		
	Capacity [Mi	n-Rated-Max]	(kW)	1.5 - 2.5 - 3.2	1.4 - 3.5 - 3.9	2.3 - 5.0 - 5.2	2.3 - 5.6 - 6.5	
	Total Input [F	Rated]	(kW)	0.65	0.95	1.53	1.75	
	AEER/EER			3.73 / 3.85	3.61 / 3.68	3.21 / 3.27	3.16 / 3.20	
	Star Rating Cooling AEER [Part-load %] *1			3.0	2.5	2.0	1.5	
Cooling AEER [Part-load %] *1				-	4.94	4.48	4.41	
Running Current [Rated] Sound In (Lo-Mid-Hi)		A	3.25	4.59	7.00	8.09		
Sound In (Lo-Mid-Hi) Pressure		dB(A)	25 - 28 - 31	25 - 33 - 39	27 - 34 - 39	32 - 40 - 43		
	Level *3	Out (PWL)		46 (58)	49 (62)	52 (65)	55 (65)	
Air Volume (In) Lo-Mid-Hi			L/S	108 - 125 - 142	108 - 150 - 192	117 - 150 - 192	125 - 192 - 217	
	Capacity [Mi	n-Rated-Max]	(kW)	1.3 - 3.0 - 4.5	1.7 - 4.0 - 5.0	1.7 - 5.0 - 6.5	2.5 - 6.0 - 7.4	
Total Input [Rated]		(kW)	0.78	1.08	1.58	1.88		
ACOP/COF				3.75 / 3.85	3.63 / 3.70	3.11 / 3.16	3.15 / 3.19	
Heating	Star Rating			3.0	3.0	2.0	1.5	
	ACOP [Part-load %] *1		-	4.92	4.43	4.47		
	Running Cur	rent [Rated]	(mm)	3.77	5.05	7.16	8.60	
	Sound	In (Lo-Mid-Hi)	dB(A)	25 - 28 - 31	25 - 33 - 39	27 - 34 - 39	32 - 40 - 43	
	Pressure Level *3 Out (PWL)		dB(A)	46 (62)	50 (63)	52 (66)	55 (68)	
	Air Volume (I	n) Lo-Mid-Hi		108 - 125 - 142	108 - 150 - 192	117 - 150 - 192	125 - 192 - 217	
Max. Run	ning Current		A	7.20	8.20	12.32	14.43	
	Input [Rated]		kW	0.02	0.03	0.03	0.04	
	Dimensions	[HxWxD]	mm		245×57	0×570		
Indoor Unit	Panel Dimer	sions [HxWxD]	mm		10 × 62	5 × 625		
	Weight [Pan	el]	kg		15	(3)		
	Static Pressu	ure	Ра		-			
	Dimensions	[HxWxD]	mm	550×80	00×285	880×84	0×330	
Outdoor	Weight		kg	31	35	51	51	
Unit	Max. Runnin	g Current	A	7	8.2	12	14	
Breaker Size			A	10	10	20	20	
Ext.	Diameter [Ga	as/Liquid]	mm	9.52 / 6.35	9.52 / 6.35	12.7 / 6.35	15.88 / 6.35	
Piping	Max. Length	/Height	m	20 / 12	20 / 12	30 / 30	30 / 30	
Guarante	ed Operating	Cooling *2	°C	-10 -	~ 46	-15 ~	· 52	
Range [O	utdoor]	Heating	°C	-10 -	~ 24	-15 ~ 24		

*1 MEPS compliant at part load.

*2 With the optional air protection guide, the operation at -15°C outdoor temperature is possible.

*3 Sound pressure level measured in anechoic room at 1m.

(Rating Conditons)

Compact Bulkhead (SEZ Series)																	
Indoor Ur	nit			SEZ-KD 25VAQ(L)	SEZ-KD 35VAQ(L)	SEZ-KD50VAQ(L)	SEZ-KD 60VAQ(L)	SEZ-KD 71VAQ(L)									
Outdoor I	Unit			SUZ-KA 25VAD2	SUZ-KA 35VAD2	SUZ-KA 50VAD2	SUZ-KA 60VAD2	SUZ-KA 71VAD2									
Refrigera	nt			R410A													
				230V, Single, 50Hz, Outdoor unit supply													
	Capacity [Min-Rated-Max]			1.5 - 2.5 - 3.2	1.4 - 3.5 - 3.9	2.3 - 5.0 - 5.6	2.3 - 6.0 - 6.3	2.8 - 7.1 - 8.3									
	Total Input [F	Rated]	(kW)	0.72	1.04	1.40	1.77	2.29									
	AEER/EER			3.38 / 3.47	3.30 / 3.37	3.50 / 3.57	3.34 / 3.39	3.06 / 3.10									
	Star Rating			-	-	-	-	-									
Cooling	AEER [Part-	load %] *1		-	-	-	-	4.24									
	Running Cu	rrent [Rated]	A	3.64	5.02	6.76	8.36	10.82									
	Sound	In (Lo-Mid-Hi)		23 - 26 - 30	23 - 28 - 33	30 - 34 - 38	30 - 35 - 40										
	Level *3	Out (PWL)		46 (58)	49 (62)	52 (65)	55 (65)	55 (69)									
	Air Volume (In) Lo-Mid-Hi		L/S	92 - 117 - 150	117 - 150 - 183	167 - 208 - 250	200 - 250 - 300	200 - 267 - 333									
	Capacity [Min-Rated-Max]		(kW)	1.3 - 3.0 - 4.5	1.7 - 4.0 - 5.0	1.7 - 6.0 - 7.2	2.5 - 7.0 - 8.0	2.6 - 8.0 - 10.4									
	Total Input [F	Rated]	(kW)	0.82	1.14	1.78	2.07	2.30									
	ACOP/COP			3.57 / 3.66	3.45 / 3.51	3.32 / 3.37	3.34 / 3.38	3.44 / 3.48									
	Star Rating			-	-	-	-	-									
Heating	ACOP [Part-	load %] *1		-	-	-	-	-									
	Running Current [Rated] (mn			4.01	5.51	8.41	9.68	10.87									
	Sound Pressure Level *3 Out (PWL)		dB(A)	23 - 26 - 30	23 - 28 - 33	30 - 34 - 37	30 - 34 - 38	30 - 35 - 40									
			dB(A)	46 (62)	50 (63)	52 (66)	55 (68)	55 (68)									
	Air Volume (In) Lo-Mid-Hi		92 - 117 - 150	117 - 150 - 183	167 - 208 - 250	200 - 250 - 300	200 - 267 - 333									
Max. Rur	ning Current		A	7.39	8.65	12.62	14.62	16.83									
	Input [Rated]	kW	0.04	0.05	0.07	0.07	0.1									
	Dimensions [HxWxD] mr			200×790×700	200×9	90×700	200×11	90×700									
Indoor Unit	Panel Dimer	nsions [HxWxD]	mm														
	Weight [Pan	el]	kg	18	21	23	2	27									
	Static Pressure Pa			5 - 15 - 35 - 50													
	Dimensions	[HxWxD]	mm	550×8	00×285		880×840×330										
Outdoor	Weight		kg	31	35	51	51	54									
Unit	Max. Runnir	ng Current	A	7	8.2	12	14	16									
	Breaker Size			10	10	20	20	20									
Fxt	Diameter [G	as/Liquid]	mm	9.52 / 6.35	9.52 / 6.35	12.7 / 6.35	15.88 / 6.35	15.88 / 9.52									
Piping	Max. Length	/Height	m	20 / 12	20 / 12	30 / 30	30 / 30	30 / 30									
Guarante	ed Operating	Cooling *2	°C	-10	~ 46		-15 ~ 52	-15 ~ 52									
Range [Outdoor] Heating			°C	-10	~ 24	-15 ~ 24											

*1 MEPS compliant at part load.

*2 With the optional air protection guide, the operation at -15°C outdoor temperature is possible.

*3 Sound pressure level measured in anechoic room at 1m.

(Rating Conditons)

OPTIONAL PARTS

Outdoor Units

	Option	Joint Pipe		Liquid Ref. Dryer						Air Pro	tection	Drain	Contralised		M-NET	Control
	Unit Ø9.52 → Pipe Ø12.7		For Pipe Ø9.52		Air	Outlet G	uide		Gu	ide	Socket	Drain Pan		Con- verter	Service Tool	
Indoor	r Unit	PAC-SG73RJ-E	PAC-SJ88RJ-E	PAC-SG82DR-E	MAC-881SG	MAC-886SG	MAC-889SG	PAC-SG59SG-E	PAC-SH96SG-E	PAC-SH63AG-E	PAC-SH95AG-E	PAC-SH71DS-E	PAC-SG64DP-E	PAC-SH97DP-E	PAC-SJ95MA-E	PAC-SK52ST
	SUZ-KA25VAD2				•		•									
	SUZ-KA35VAD2				•		•									
S Series	SUZ-KA50VAD2					•										
	SUZ-KA60VAD2					•										
	SUZ-KA71VAD2					•										
	PUZ-ZM71VHA-A		•	•				•		•		•	•		•	•
	PUZ-ZM100VKA-A		•	•					•		•	•		•	•	•
	PUZ-ZM100YKA-A		•	•					•		•	•		•	•	•
	PUZ-ZM125VKA-A		•	•					•		•	•		•	•	•
P Series	PUZ-ZM125YKA-A		•	•					•		•	•		•	•	•
T Offica	PUZ-ZM140VKA-A		•	•					•		•	•		•	•	•
	PUZ-ZM140YKA-A		•	•					•		•	•		•	•	•
	PUZ-ZM170VKA-A	•		•					•		•	•		•	•	•
	PUZ-ZM170YKA-A	•		•					•		•	•		•	•	•
	PUZ-ZM200YKA-A	•		•					•		•	•		•	•	•

OPTIONAL PARTS

Indoor Units

Option					Filter							Multi-							
			High-Efficiency Filter Element				Filter Box			3D i Sen Cornei	-see isor r Panel	Shutter Plate	funct- ional Case- ment	Fresh-air Intake Duct Flange		Space Panel	Drain Pump		
Indoor Unit			PAC- SH59 KF-E	PAC- SH88 KF-E	PAC- SH89 KF-E	PAC- SH90 KF-E	PAC- KE93 TB-E	PAC- KE94 TB-E	PAC- KE95 TB-E	PAC-SF1ME-E	PAC-SE1ME-E	PAC- SJ37 SP-E	PAC-SJ41TM-E	PAC- SH65 OF-E	PAC- SH28 OF-E	PAC- SJ65 AS-E	PAC- SH94 DM-E	PAC- SJ92 DM-E	PAC- SJ93 DM-E
		SLZ-KF25VA3								•									
		SLZ-KF35VA3								•									
	Ceiling Cassette	SLZ-KF50VA3								•									
ŝ		SLZ-KF60VA3								•									
Serie		SEZ-KD25VAQ(L)																	
ŝ		SEZ-KD35VAQ(L)																	
	Ceiling Concealed	SEZ-KD50VAQ(L)																	
		SEZ-KD60VAQ(L)																	
		SEZ-KD71VAQ(L)																	
		PLA-M71EA-A	•								•	•	•	•		•			
		PLA-M100EA-A	•								•	•	•	•		•			
	4-way Cassette	PLA-M125EA-A	•								•	•	•	•		•			
		PLA-M140EA-A	•								•	•	•	•		•			
		PEAD-M71JAAD					•												
		PEAD-M100JAAD						•											
		PEAD-M125JAAD						•											
		PEAD-M140JAAD							•										
		PEA-M100GAA																	
	Celling Concealed	PEA-M125GAA																	
ries		PEA-M140GAA																	
P Se		PEA-RP170WJA																	
		PEA-RP200WJA																	
		PEA-RP250WHA																	
		PKA-M71KAL															•		
	vvali-iviounted	PKA-M100KAL															•		
		PCA-M50KA		•														•	
		PCA-M60KA			•														
	Colling Suggester	PCA-M71KA			•														٠
	Cening Suspended	PCA-M100KA				٠													•
		PCA-M125KA				٠													•
		PCA-M140KA				•													•

*1 MAC-334IF-E or MAC-397IF-E is required.

*2 PAC-SH29TC-E is required.

*3 Group control cannot be used.

*4 Unable to use with wireless remote controller.

Drain Pump			MA &						Wir C	ed Rem controlle	iote er	Wireless Remote Controller									Connector
		System Control Interface	Contact Terminal Interface	Wi-Fi Interface	Powe	r Supply	y Termir	nal Kit	Controller Kit for PKA		Terminal Block Kit for PKA	Signal Sender	Wire- less Remote Con- troller	Con troll Signal Receiver (Sen & Recei			Con- troller Kit (Sender & Receiver)	Remote Sensor	Remote On/Off Adapter		Cable for Remote Display
PAC- SJ94 DM-E	PAC- KE07 DM-E	MAC-334IF-E	MAC-397IF-E	MAC-568IF-E	PAC- SG94 HR-E	PAC- SG96 HR-E	PAC- SG97 HR-E	PAC-SJ39 HR-E	PAR- 40MA	PAC-YT52 CRA	PAC- SH29 TC-E	PAR- SL97A-E	PAR- SL100 A-E	PAR-SA9CA-E	PAR-SF9FA	PAR-SE9FA-E	PAR-SL94B-E	PAC-SE41TS-E	PAC- SE55 RA-E	PAC- SF40 RM-E	PAC-SA88HA-E
		•	•	•					•	•		•	•*3		•			•	٠	•*4	•
		•	•	•					•	•		•	●*3		•			•	٠	•*4	٠
		•	•	•					•	•		•	•*3		•			•	•	•*4	•
		•	•	•					•	•		•	•*3		•			•	•	•*4	•
	•	•	•	•					• *2	•*2		•		•				•	•	•*4	٠
	•	•	•	•					• *2	•*2		•		•				•	٠	•*4	•
	•	•	•	•					• *2	•*2		•		•				•	•	•*4	•
	•	•	•	•					• *2	•*2		•		•				•	•	•*4	•
	•	•	•	•					•*2	•*2		•		•				•	•	•*4	•
		•*1	•*1	•				•	•	•		•	•*3			•		•	•	•*4	•
				•				•	•	•		•	●*3			•		•	•	•*4	•
				•				•	•	•		•	●*3			•		•	•	•*4	•
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		•*1	•*1	•			•		•	•		•		•				•	•	•*4	•
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